

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 79569

79569

Page 2

January-27-12 12:55:32 PM

Item ID: D3806-1 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Bar
Start Date: 27/01/2012 Start Qty: 40.00 ***40*** Cust Item ID:
Required Date: 10/02/2012 Req'd Qty: 40.00 ***40*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 *120* QC Quality Control	QC2- Inspect parts off machine FAI/FAIB Memo	0.00 0.00				40	0		
130 *130* QC Quality Control	QC8- Inspect parts - second check Memo	0.00 0.00	B.A	12/02/16		40	0		
133 *133* Large Fab Large Fab	Weld per dwg A/R Hardcoat S.S. Batch: _____ Memo 1- On D3806-1, fill cut outs with hardcoat welding rod as per dwg D3805 2059 B Hardcoat Welding Rod BATCH#: _____	0.00 0.00							

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January-27-12 12:55:32 PM

Item ID: D3806-1

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Bar

Start Date: 27/01/2012 Start Qty: 40.00

40

Cust Item ID:

Required Date: 10/02/2012 Req'd Qty: 40.00

40

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

136

QC10- Inspect visual per QSI004- ground welds

0.00

136

QC

Memo

0.00

Quality Control

137

QC5- Inspect part completeness to step on W/O

0.00

137

QC

Memo

0.00

Quality Control

140

Identify as per dwg & Stock Location: W/X

0.00

140

Packaging

Memo

0.00

Packaging

02 12-2-12 (X 40)

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January-27-12 12:55:32 PM

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Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Bar

Start Date: 27/01/2012 Start Qty: 40.00

40

Cust Item ID:

Required Date: 10/02/2012 Req'd Qty: 40.00

40

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursTool ID Tool # Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

150

QC21- Final Inspection - Work Order Release

0.00

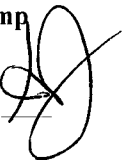
150

QC

Memo

0.00

Quality Control

12/2/21 12-02-17
(40)

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Picklist Print

January-27-12 12:55:37 PM

Page 1

Work Order ID: 79569

79569

Parent Item: D3806-1

D3806-1

Parent Item Name: Bar

Start Date: 27/01/2012

Required Date: 10/02/2012

Start Qty: 40.00

Required Qty: 40.00

Comments:

IPP Rev:A 08-07-21 new issue DD verified by:ec

IPP Rev:B 08-09-23 redesign DD verified by:EC

IPP Rev:C 08-09-30 redesign DD verified by:EC

D 11.06.03 re-design EC verified by:DD

rev.b as per dwg DD verified by:EC

IPP rev
IPP Rev:E 11.10.04

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304B0.250x0.500		Purchased			No	100	f	0.0000	3.66	154.1053			

M304B0 250x0 500

**

304 BAR .250 x .500

M120488 X ~~16.72~~ 165.00 OK 12/02/14

~~NO MORE MATL~~

M120696 X 12.4

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Dart Aerospace Ltd

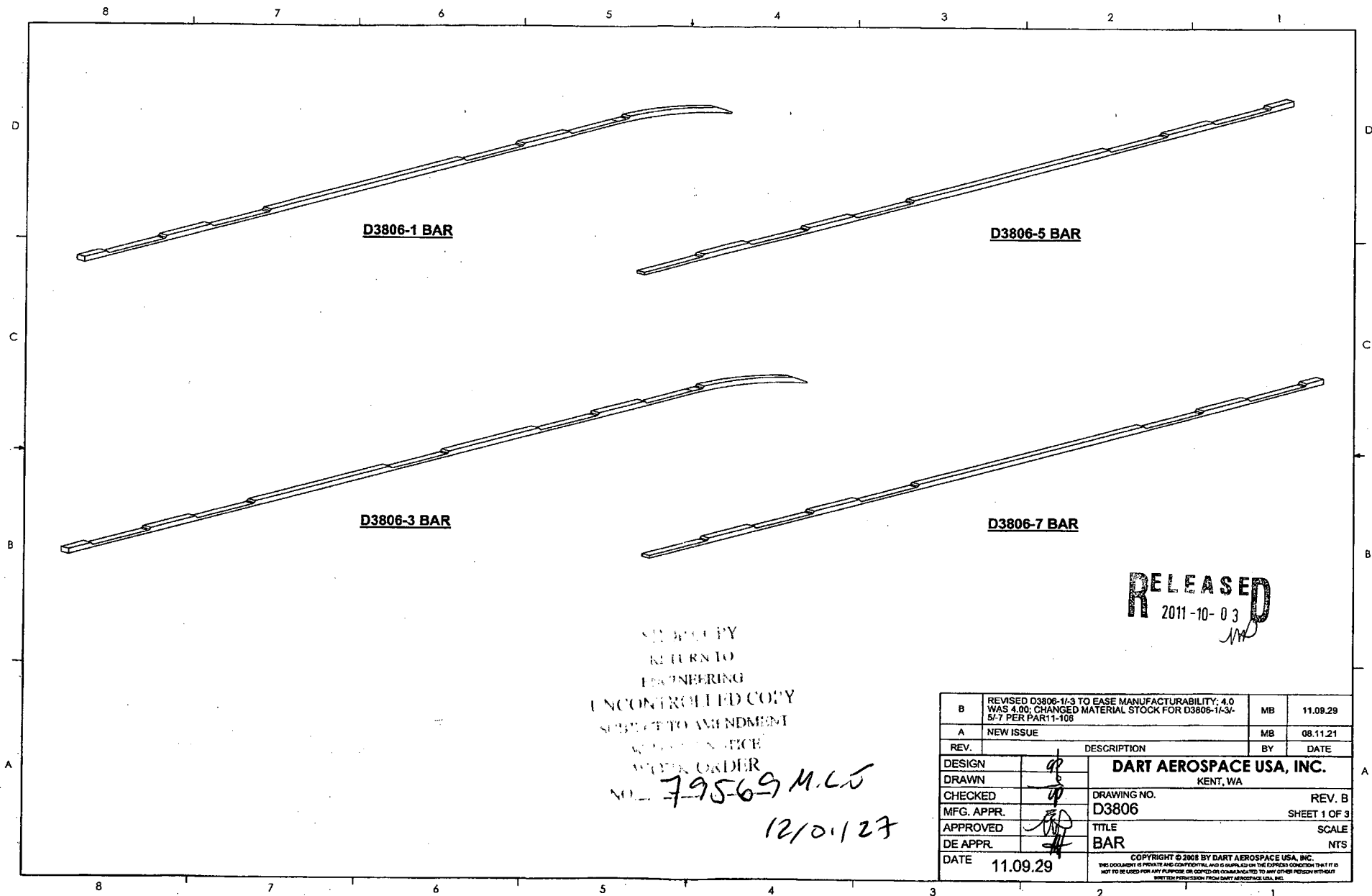
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NO COPY
 RETURN TO
 ENGINEERING
 UNCONTROLLED COPY
 SUBJECT TO AMENDMENT
 WORK IN PROCESS
 WORK ORDER

NO. 79569 M.C.J.
 12/01/27

RELEASED
 2011-10-03

B	REVISED D3806-1/-3 TO EASE MANUFACTURABILITY; 4.0 WAS 4.00; CHANGED MATERIAL STOCK FOR D3806-1/-3/-5/-7 PER PART 11-106	MB	11.09.29
A	NEW ISSUE	MB	08.11.21
REV.	DESCRIPTION	BY	DATE
DESIGN	gk	DART AEROSPACE USA, INC.	
DRAWN	gk	KENT, WA	
CHECKED	gk	DRAWING NO.	REV. B
MFG. APPR.	gk	D3806	SHEET 1 OF 3
APPROVED	gk	TITLE	SCALE
DE APPR.	gk	BAR	NTS
DATE	11.09.29	COPYRIGHT © 2008 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	

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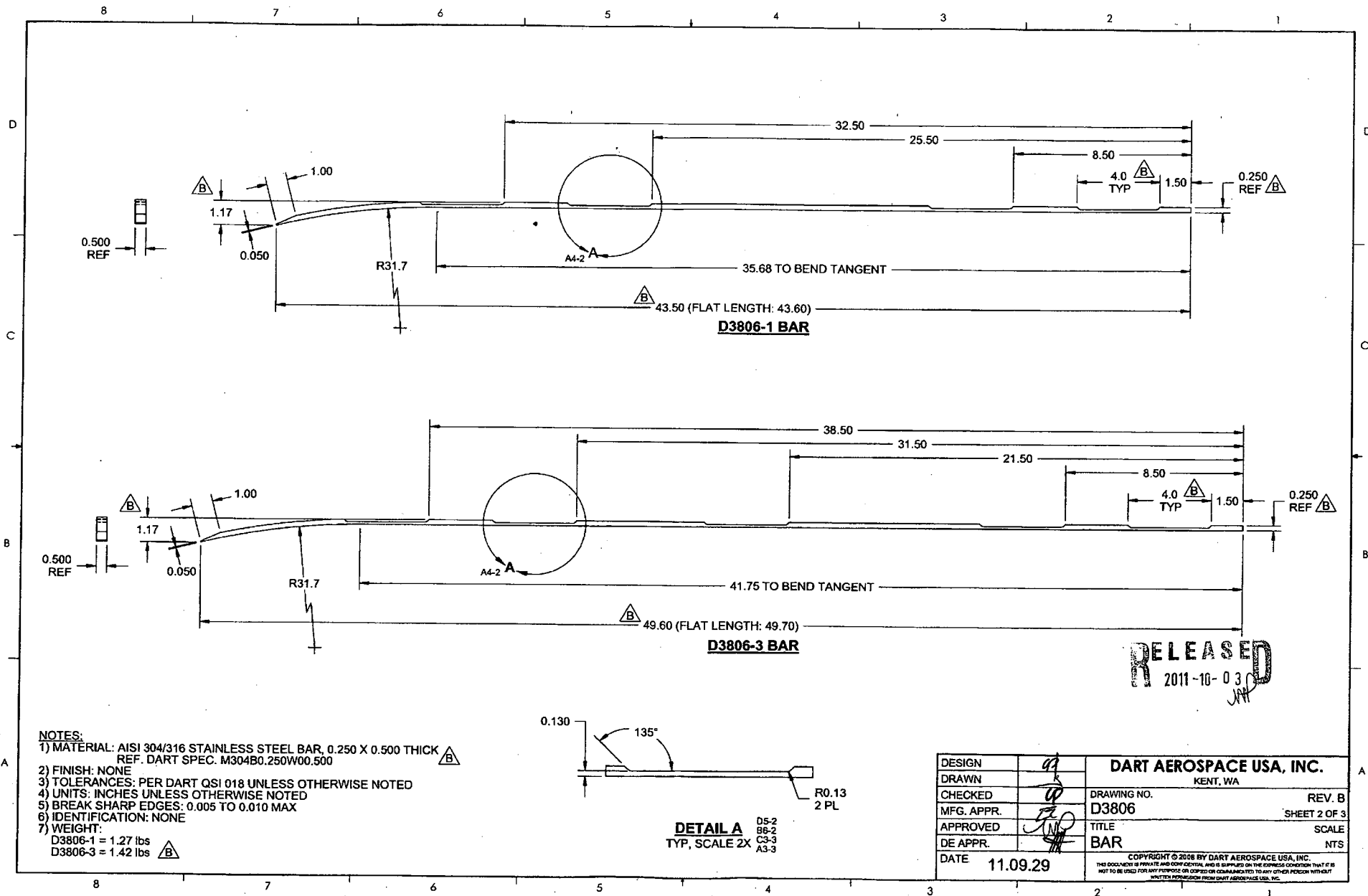
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74569



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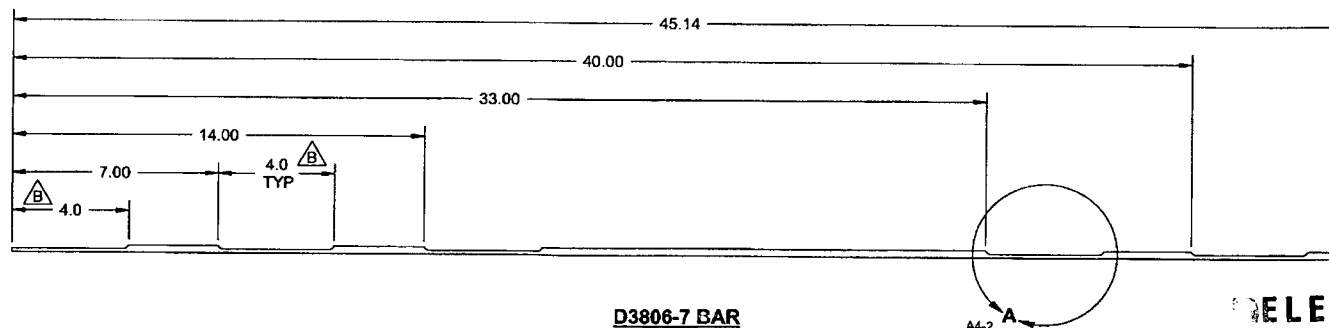
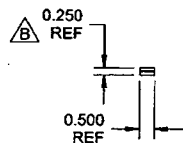
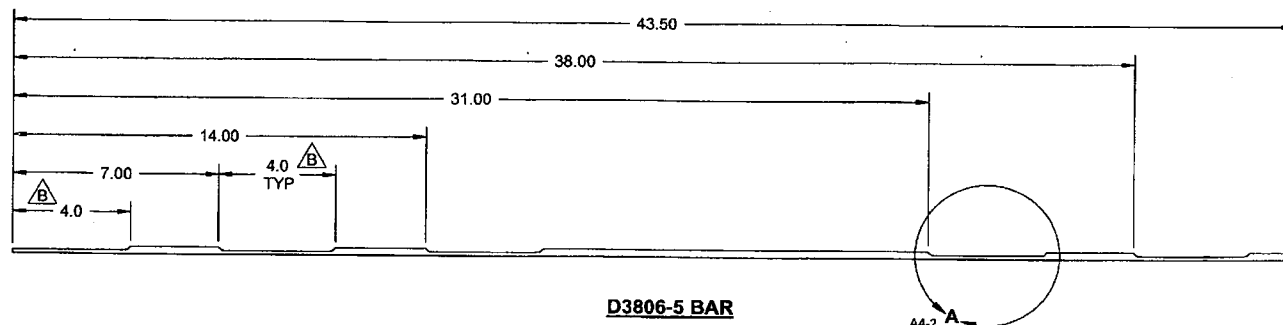
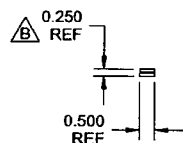
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79569



NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL BAR, 0.250 X 0.500 THICK REF. DART SPEC. M304B0.250W00.500
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT:
D3806-5 = 1.22 lbs
D3806-7 = 1.28 lbs

RELEASED
2011-10-03

DESIGN		DART AEROSPACE USA, INC.	
DRAWN		KENT, WA	
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D3806	SHEET 3 OF 3
APPROVED		TITLE	SCALE
DE APPR.		BAR	NTS
DATE	11.09.29	<small>COPYRIGHT © 2008 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.</small>	

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